

## IN THE CLAIMS

The following listing of claims will replace all prior versions, and listings, of claims in the present application:

1. (Currently Amended)     ~~A~~ A two component high strength infiltrant system comprising:
  - a resin component comprising:
    - an epoxy resin; and
    - a diluent; and
  - a hardener component comprising:
    - an amine selected from unmodified aliphatic amines, modified aliphatic amines, unmodified cycloaliphatic amines, modified cycloaliphatic amines, ~~unmodified amidoamines, modified amidoamines,~~ or combinations thereof;
    - an amide selected from modified amidoamines, unmodified amidoamines, or combinations thereof; and
    - optionally a catalyst;

wherein the infiltrant system has a mixed viscosity of less than 150 cps.
2. (Original)     The infiltrant system of claim 1 wherein the epoxy resin is selected from bisphenol A, bisphenol F, or combinations thereof.
3. (Original)     The infiltrant system of claim 1 wherein the diluent is selected from reactive diluents, nonreactive diluents, or combinations thereof.
4. (Currently Amended)     The infiltrant system of claim 3 wherein the diluent is a reactive diluent ~~selected from~~ comprising a combination of difunctional reactive diluents, and monofunctional reactive diluents, ~~or combinations thereof.~~

5. (Currently Amended) The infiltrant system of claim 4 wherein the difunctional reactive diluent is selected from diglycidyl ether, and the monofunctional reactive diluent is glycidyl ether, or combinations thereof.

6. (Original) The infiltrant system of claim 5 wherein the diglycidyl ether is neopentyl glycol diglycidyl ether.

7. (Original) The infiltrant system of claim 1 wherein the amine is an unmodified aliphatic amine.

8. (Original) The infiltrant system of claim 7 the unmodified aliphatic amine is aminoethyl-piperazine.

9. (Previously presented) The infiltrant system of claim 61 wherein the amine is a polyamine.

10. (Original) The infiltrant system of claim 9 wherein the polyamine is a polyoxypropyleneamine base polyamine.

11. (Previously presented) The infiltrant system of claim 61 wherein the unmodified aliphatic amine is a diethylene glycol di(aminopropyl) ether base unmodified aliphatic amine.

12. (Previously presented) The infiltrant system of claim 61 wherein the amine is a mixture of a polyoxypropyleneamine base polyamine and a diethylene glycol di(aminopropyl) ether base unmodified aliphatic amine.

13. (Cancel)

14. (Currently Amended) The infiltrant system of claim ~~43~~1 wherein the amide is an unmodified amide/imidazoline or a modified amide/imidazoline.

15. (Previously presented) The infiltrant system of claim 58 wherein the amide is a mixture of polyamides.

16. (Original) The infiltrant system of claim 1 wherein the catalyst is selected from tertiary amines or benzyl alcohol.

17. (Currently Amended) ~~An~~ A two component high strength infiltrant system comprising:

a resin component comprising:

about 50 to about 90 % by weight of resin component of an epoxy resin;

and

about 10 to about 50 % by weight of resin component of a diluent; and

a hardener component comprising:

about 20 to about 80 % by weight of hardener component of an amine selected from unmodified aliphatic amines, modified aliphatic amines, unmodified cycloaliphatic amines, modified cycloaliphatic amines, ~~unmodified amidoamines, modified amidoamines,~~ or combinations thereof;

about 20 to about 70 % by weight of hardener component of an amide selected from unmodified amidoamines, modified amidoamines, or combinations thereof; and

0 to about 10 % by weight of hardener component of a catalyst;

wherein the infiltrant system has a mixed viscosity of less than about 150 cps.

18. (Original) The infiltrant system of claim 17 wherein the epoxy resin is selected from bisphenol A, bisphenol F, or combinations thereof.

19. (Original) The infiltrant system of claim 17 wherein the epoxy resin is present in an amount of about 70 to about 85 % by weight of resin component.

20. (Original) The infiltrant system of claim 17 wherein the diluent is present in an amount of about 15 to about 30% by weight of resin component.

21. (Original) The infiltrant system of claim 17 wherein the diluent is selected from reactive diluents, nonreactive diluents, or combinations.

22. (Currently Amended) The infiltrant system of claim 21 wherein the diluent is a reactive diluent ~~selected from~~ comprising a combination of difunctional reactive diluents, and monofunctional reactive diluents, ~~or combinations thereof.~~

23. (Currently Amended) The infiltrant system of claim 22 wherein the difunctional reactive diluent is ~~selected from~~ diglycidyl ether, and the monofunctional reactive diluent is glycidyl ether, ~~or combinations thereof.~~

24. (Original) The infiltrant system of claim 23 wherein the reactive diluent comprises a mixture of about 5 to about 30 % by weight of resin component diglycidyl ether and about 5 to about 20 % by weight of resin component glycidyl ether.

25. (Original) The infiltrant system of claim 24 wherein the reactive diluent comprises a mixture of about 10 to about 20 % by weight of resin component diglycidyl ether and about 5 to about 10 % by weight of resin component glycidyl ether.

26. (Original) The infiltrant system of claim 23 wherein the diglycidyl ether is neopentyl glycol diglycidyl ether.

27. (Original) The infiltrant system of claim 17 wherein the amine is an unmodified aliphatic amine.

28. (Original) The infiltrant system of claim 27 the unmodified aliphatic amine is aminoethyl-piperazine.

29. (Original) The infiltrant system of claim 17 wherein the amine is present in an amount of about 30 to about 60 % by weight of hardener component.
30. (Currently Amended) The infiltrant system of claim 17 wherein the amide is a modified amide/imidazoline or an unmodified amide/imidazoline.
31. (Original) The infiltrant system of claim 17 wherein the amide is present in an amount of about 40 to about 60 % by weight of hardener component.
32. (Original) The infiltrant system of claim 17 wherein the catalyst is selected from tertiary amines or benzyl alcohol.
33. (Original) The infiltrant system of claim 17 wherein the catalyst is present in an amount of about 3 to about 7 % by weight of hardener component.
34. (Original) The infiltrant system of claim 17 wherein  
the resin component comprises:  
about 50 to about 90 % by weight of resin component of the epoxy resin  
selected from bisphenol A, bisphenol F, or combinations thereof; and  
about 10 to about 50 % by weight of resin component of a reactive diluent  
selected from diglycidyl ether, glycidyl ether, or combinations thereof;  
and  
the hardener component comprises:  
about 20 to about 80 % by weight of hardener component of an  
unmodified aliphatic amine;  
about 20 to about 70 % by weight of hardener component of a modified  
amidoamine, an unmodified amidoamine, or combinations thereof; and  
0 to about 10 % by weight of hardener component of a tertiary amine  
catalyst.
35. (Currently Amended) The infiltrant system of claim 34 wherein

the resin component comprises:

about 70 to about 85 % by weight of resin component of bisphenol F; and  
about 10 to about 20 % by weight of resin component of the reactive  
diluent diglycidyl ether;  
about 5 to about 10 % by weight of resin component of the reactive diluent  
glycidyl ether; and

the hardener component comprises:

about 30 to about 60 % by weight of hardener component of aminoethyl-  
piperazine;  
about 40 to about 60 % by weight of hardener component of a modified  
amide/imidazoline or an unmodified amide/imidazoline; and  
3 to about 7 % by weight of hardener component of the tertiary amine  
catalyst.

36. (Currently Amended) ~~An~~ A two component flexible infiltrant system comprising:

a resin component comprising:

about 50 to about 90 % by weight of resin component of an epoxy resin;  
and  
about ~~45~~ to about ~~50~~ 30 % by weight of resin component of a difunctional  
reactive diluent; and  
about 5 to about 20 % by weight of resin component of a monofunctional  
reactive diluent; and

a hardener component comprising:

about 30 to about 90 % by weight of hardener component of an amine  
selected from unmodified aliphatic amines, modified aliphatic amines,  
unmodified cycloaliphatic amines, modified cycloaliphatic amines,  
~~unmodified amidoamines, modified amidoamines~~; or combinations  
thereof; and  
about 10 to about 40 % by weight of hardener component of an amide  
selected from polyamides and mixtures thereof.

37. (Original) The infiltrant system of claim 36 wherein the epoxy resin is selected from bisphenol A, bisphenol F, or combinations thereof.

38. (Original) The infiltrant system of claim 36 wherein the epoxy resin is present in an amount of about 70 to about 85 % by weight of resin component.

39-41. (Cancel)

42. (Currently Amended) The infiltrant system of claim ~~41~~<sup>36</sup> wherein the difunctional reactive diluent is ~~selected from~~ diglycidyl ether, and the monofunctional reactive diluent is glycidyl ether, ~~or combinations thereof.~~

43. (Original) The infiltrant system of claim 42 wherein the reactive diluent comprises a mixture of about 5 to about 30 % by weight of resin component diglycidyl ether and about 5 to about 20 % by weight of resin component glycidyl ether.

44. (Original) The infiltrant system of claim 43 wherein the reactive diluent comprises a mixture of about 10 to about 20 % by weight of resin component diglycidyl ether and about 5 to about 10 % by weight of resin component glycidyl ether.

45. (Original) The infiltrant system of claim 42 wherein the diglycidyl ether is neopentyl glycol diglycidyl ether.

46. (Previously presented) The infiltrant system of claim 36 wherein the amine is a mixture of a polyamine unmodified aliphatic amine and a second unmodified aliphatic amine.

47. (Previously presented) The infiltrant system of claim 46 wherein the amine is a mixture of about 20 to about 80 % by weight of hardener component of the polyamine and about 10 to about 40 % by weight of hardener component of the second unmodified aliphatic amine.

48. (Previously presented) The infiltrant system of claim 47 wherein the amine is a mixture of about 35 to about 60 % by weight of hardener component of the polyamine and about 20 to about 30 % by weight of hardener component of the second unmodified aliphatic amine.

49. (Original) The infiltrant system of claim 46 wherein the polyamine is a polyoxypropyleneamine base polyamine.

50. (Previously presented) The infiltrant system of claim 46 wherein the second unmodified aliphatic amine is a diethylene glycol di(aminopropyl) ether base unmodified aliphatic amine.

51. (Original) The infiltrant system of claim 46 wherein the amine is a mixture of a polyoxypropyleneamine base polyamine and a diethylene glycol di(aminopropyl) ether base unmodified aliphatic amine.

52. (Original) The infiltrant system of claim 36 wherein the amide is present in an amount of about 20 to about 35 % by weight of hardener component.

53. (Currently Amended) The infiltrant system of claim 46 wherein the resin component comprises:

about 50 to about 90 % by weight of resin component of an epoxy resin selected from bisphenol A, bisphenol F, or combinations thereof; and  
~~about 10 to about 50 % by weight of resin component of a reactive diluent selected from wherein the difunctional reactive diluent is diglycidyl ether, the monofunctional reactive diluent is glycidyl ether, or combinations thereof; and~~

a hardener component comprising:

about 20 to about 80 % by weight of hardener component of the polyamine;



about 10 to about 40 % by weight of hardener component of the second unmodified aliphatic amine; and  
about 10 to about 40 % by weight of hardener component of a mixture of polyamides.

54. (Previously presented) The infiltrant system of claim 53 wherein

the resin component comprises:

about 70 to about 85 % by weight of resin component of bisphenol F; and  
about 10 to about 20 % by weight of resin component of the reactive diluent diglycidyl ether;  
about 5 to about 10 % by weight of resin component of the reactive diluent glycidyl ether; and

a hardener component comprising:

about 35 to about 60 % by weight of hardener component of a polyoxypropyleneamine base polyamine;  
about 20 to about 30 % by weight of hardener component of a diethylene glycol di(aminopropyl) ether base unmodified aliphatic amine; and  
about 20 to about 35 % by weight of hardener component of a mixture of polyamides.

55. (Previously presented) The infiltrant system of claim 1 wherein the amine comprises a combination of a polyamine unmodified aliphatic amine and a second unmodified aliphatic amine.

56. (Currently Amended) The infiltrant system of claim 55 wherein the ~~hardener component is~~ amine comprises a combination of polyoxypropyleneamine polyamine and diethylene glycol di(aminopropyl) ether base unmodified aliphatic amine.

57. (Canceled)

58. (Currently Amended) ~~An~~ A two component flexible infiltrant system comprising:

a resin component comprising:

an epoxy resin; and

about 5 to about 30 % of a difunctional reactive diluent;

about 5 to about 20 % of a monofunctional reactive diluent; and

a hardener component comprising:

an amine selected from unmodified aliphatic amines, modified aliphatic amines, unmodified cycloaliphatic amines, modified cycloaliphatic amines, unmodified amidoamines, modified amidoamines, or combinations thereof; and

optionally an amide selected from polyamides and mixtures thereof.

59. (Previously presented) The infiltrant system of claim 58 wherein the epoxy resin is selected from bisphenol A, bisphenol F, or combinations thereof.

60. (Canceled)

61. (Previously presented) The infiltrant system of claim 58 wherein the amine is an unmodified aliphatic amine.